

% Disassembly Procedures:

S1

Open the pizza carton with a proper tool, then put down the pizza carton, and open the carton.



Take out the QSG from the carton, and then take out the Paper-Top with other accessories including user's manual, HDMI cable, power cable, power adapter and other packing materials from the carton. (Note: It depends on whether users returning the accessories)

S2



S3

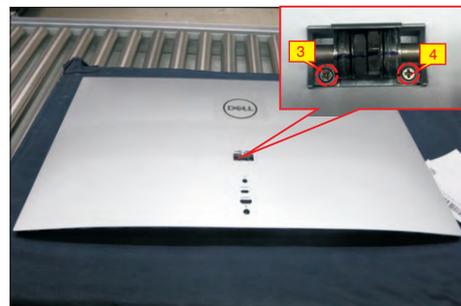
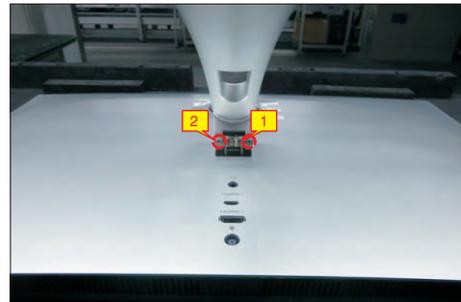
Take out the whole packed monitor and then remove the EPE bags which packed monitor and stand base, and then put the monitor face down on the table with protective cushion.



S4

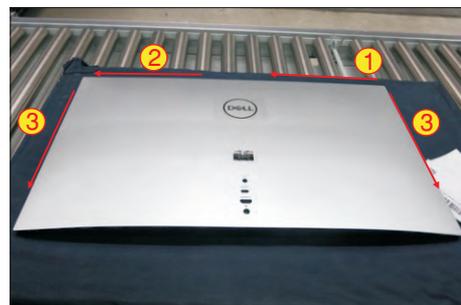
Lift up the stand , then use a Philips-head screwdriver to remove 2pcs screws for unlocking the whole unit including stand and base, then remove the stand and base. Use a Philips-head screwdriver to remove 2pcs screws for release the hinge cover.

(No.1~2 screw size=M3x11, Torque=7.5±0.5kgfcm; No.3~4 screw size=M2x0.4x3.2, Torque=2~3kgfcm)



Use a proper tool insert the gap of the rear cover top side (marked 1) as the following picture to release the rear cover, then wedge your fingers between the rear cover and the panel to release the rear cover, then use one hand to press the panel module, the other hand to pull up carefully the rear cover in order of arrow preference 1~3 for unlocking mechanisms of rear cover, and then remove the rear cover carefully.

S5



S6

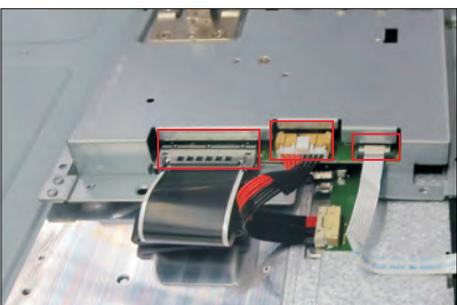
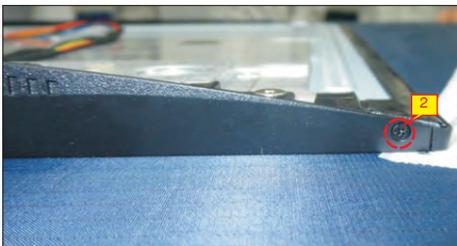
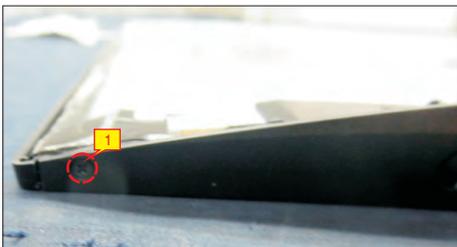
Tear off 2pcs double-faced tapes on the left and right side of the middle bezel, then tear off 2pcs aluminum foil to release the panel lamp cable and LVDS connector.



Use a Philips-head screwdriver to remove 2pcs screws for unlocking the front bezel with the panel module, and then use a proper tool to disconnect the panel lamp cable, LVDS cable and function key board from the connector of the main board.

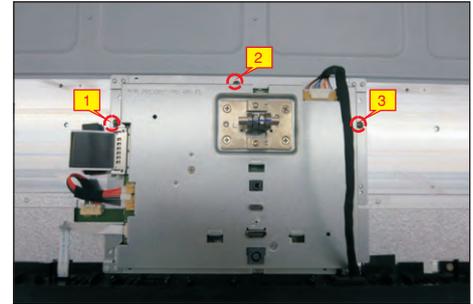
(No.1~2 screw size=M1.6x2.2, Torque=0.5±0.1kgfxcM)

S7



S8

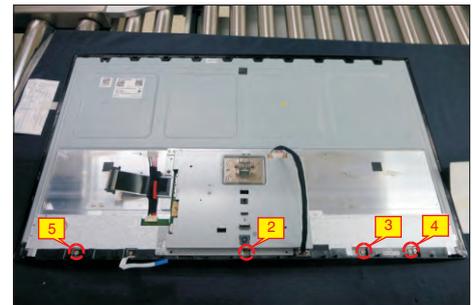
Use a Philips-head screwdriver to remove 3pcs screws for unlocking bracket with panel module.  
(No.1~3 screw size=M3x2.8, Torque=3±0.5kgfxcM)



Use a Philips-head screwdriver to remove 4pcs screws for unlocking bracket, move away the bracket and then remove 1pcs screw for unlocking the front bezel from the panel module, and then remove the front bezel carefully.

(No.1~5 screw size=M3x4, Torque=3±0.5kgfxcM)

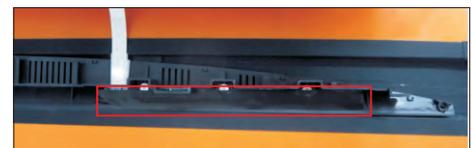
S9



Put the front bezel with function key board into a fixture, tear off the mylar, then use a Philips-head screwdriver to remove 3pcs screws for unlocking the function key board with front bezel.

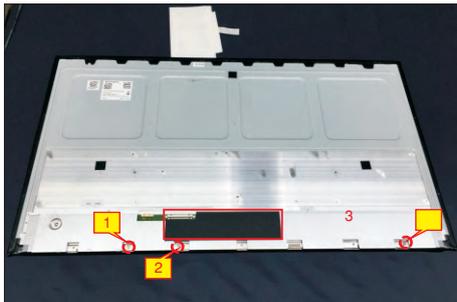
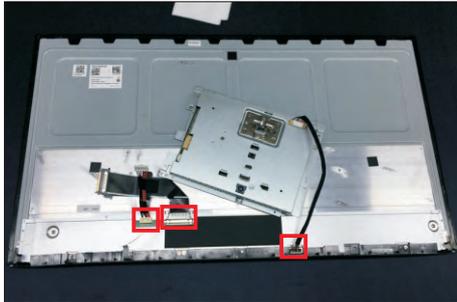
(No.1~3 screw size=M0.2x2.4, Torque=1±0.2kgfxcM)

S10



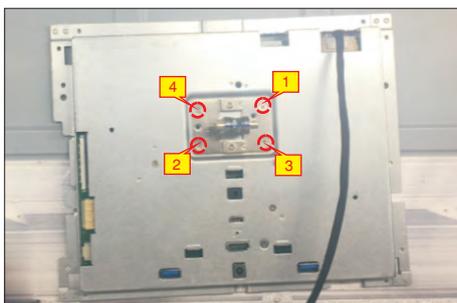
S11

Disconnect the panel lamp cable from the connector on the panel module, then remove bracket and put it on a protect cushion for later disassembling. Unplug the LVDS cable and panel lamp cable from the connectors of panel module. Tear off the mylar tape which is stucked on the specific position of the back of panel, and then use a Philips-head screwdriver to remove 3pcs screws for unlocking the panel module.  
(No.1~3 screw size=M3x2.7, Torque=3~4kgfxcM)



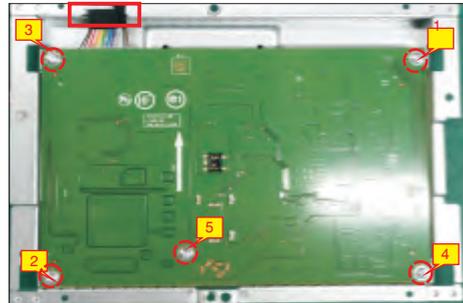
S12

Put the bracket chassis on a protector cushion, then use a Philips-head screwdriver to remove 4pcs screws for unlocking the hinge.  
(No.1~4 screw size=M3x5.3, Torque=7.5±0.5kgfxcM)



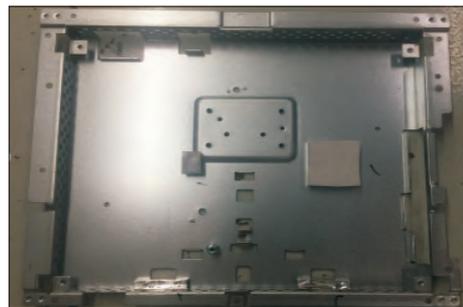
S13

Turn over the bracket chassis module. Use a Philips-head screwdriver to remove 5pcs screws for unlocking the main board.  
(No.1~3 screw size=M3x7.5, Torque=7.5±0.5kgfxcM)



S14

Remove the main board from the bracket chassis module by taking out the panel lamp cable from the hole of the bracket carefully, and then disconnect all of the cables.



## 2. Product material information

The following substances, preparations, or components should be disposed of or recovered separately from other WEEE in compliance with Article 4 of EU Council Directive 75/442/EEC.

Capacitors / condensers (containing PCB/PCT)	No used
Mercury containing components	No used
Batteries	No used
Printed circuit boards (with a surface greater than 10 square cm)	Product has printed circuit boards (with a surface greater than 10 square cm)
Component contain toner, ink and liquids	No used
Plastic containing BFR	No used
Component and waste contain asbestos	No used
CRT	No used
Component contain CFC, HCFC, HFC and HC	No used
Gas discharge lamps	No used
LCD display > 100 cm <sup>2</sup>	Product has an LCD greater than 100 cm <sup>2</sup>
External electric cable	Product has external cables
Component contain refractory ceramic fibers	No used
Component contain radio-active substances	No used
Electrolyte capacitors (height > 25mm, diameter > 25mm)	Product has electrolyte capacitors (height > 25mm, diameter > 25mm)

## 3. Tools Required

List the type and size of the tools that would typically can be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description:

- Screwdriver (Phillip head) #1
- Screwdriver (Phillip head) #2
- Penknife
- Soldering iron and absorber

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